# **SW-D Series Ultrasonic Welder**



# High-speed · automation machine type line up to support reliable "Monozukuri" (manufacturing)

SW-D series has 5 models of 20kHz~48.5kHz, 600W/900W with various control mode and monitoring function, which is applicable to wide variety of work. It is the high-end ultrasonic welder with Ethernet capability and tractability.

### Selectable Oscillation Mode

#### Welding at optimum parameter

- Peak power control
- · Energy control
- Timer control
- Continuous oscillation control
- External sensor control



Displacement sensor, Temp. sensor, etc.

### **Real-time Monitoring**

#### **OK/NG judgement of welding**

- Peak power value
- · Energy value
- Frequency
- Oscillation time
- · External sensor value (3ch)



Monitor display

#### **Portable Controller**

#### **Easy setting with remote control**



UA-C01

- Parameter setting Welding result display
- LCD touch panel
- · small size/ light weight
- Detachable and to be used with multiple unit

### **External connection**, IoT adaptability

#### For centralized data management For high demand of autmation

- · LAN (Ethernet) · RS-232C
- External analog
- CF card (Front)

# **Supreme Controllability**

### High-speed and stable welding

 Auto-frequency tracking (Digital ATHMOS)

#### Selectable based on application

- Multi-stage oscillation function Pre-pressure oscillation, etc.
- Additional time
- · After burst

### **Others**

#### Ease of use

- · AC100-240V multi-power source
- · LED error display Power label Error type

# .......

#### Robustness

 Overcurrent protection, large ventilation fan

## **Application Examples**

# 20kHz

#### **Food Cutting**





**Sun Visor** 

# 39kHz

**Welding of Insulator** 



**Door Trim** 

#### **Cloth Cutting**



# Caulking of



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## 27kHz

#### Welding of **Unwoven Fabric**



Mask

# 48kHz

**Film Cutting** 



**Battery Separator** 

### **Welding of Film**



Tea Bag

Caulking of **Small Boss** 



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## **SW-D Series**



### Oscillator & Horn





# SW-D Series Ultrasonic Welder

Model	SW-D900S-20	SW-D900S-27	SW-D900S-39	SW-D600S-39	SW-D600S-48
Max. Output Power	900W (In continous: 400W)			600W (In continous: 300W)	
Frequency	20kHz	27kHz	39kHz	39kHz	48.5kHz
Oscillation Method	Digital ATHMOS				
Amplitude Adjustment	30~100% (1% step)				
Oscillation Control Mode	Timer/Energy/Peak Power/External Sensor/Continous				
Monitor Function	Fraguancy/Oscillation Time/Energy/Poak Power/External Sonacr				
(Pass/Fail Judgement)	Frequency/Oscillation Time/Energy/Peak Power/External Sensor				
Parameter Memory	31				
Interface	I/O/ Analog/RS-232C/LAN/CF Card				
Input Power	Single Phase AC100~240V±10%				
Power Consumption	1,350VA			900VA	
Operating Temperature	5~50°C (No freezing)				
Operatiing Humidity	Less than 90% (No condensation)				
Dimentions	W150×D370×H310mm (Including protrusions)				
Weight	Approx. 8.5kg				
Schoolifications and appearance are subject to change without notice for improvement					ć .

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### ■ Portable Controller



Model		UA-C01		
	Size	3.5 inch TFT LCD		
LCD	Resolution	W320×H240		
	Color	4,096 colors		
	Method	RESISTANCE FILM TYPE		
Touch Panel	Color	320×240		
	Buzzer	available		
Language		English		
Power Input		Supplied From Welding		
Cable Length		1.5m		



# NIPPON AVIONICS CO.,LTD.

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#### WARNINGS & CAUTIONS

Before using this product, please carefully read the provided Operation Manual "WARNINGS" & "CAUTIONS" section to ensure proper operation.

Please do not place the product in high temperature, high humidity or

high inert gas environments.

Distributor: